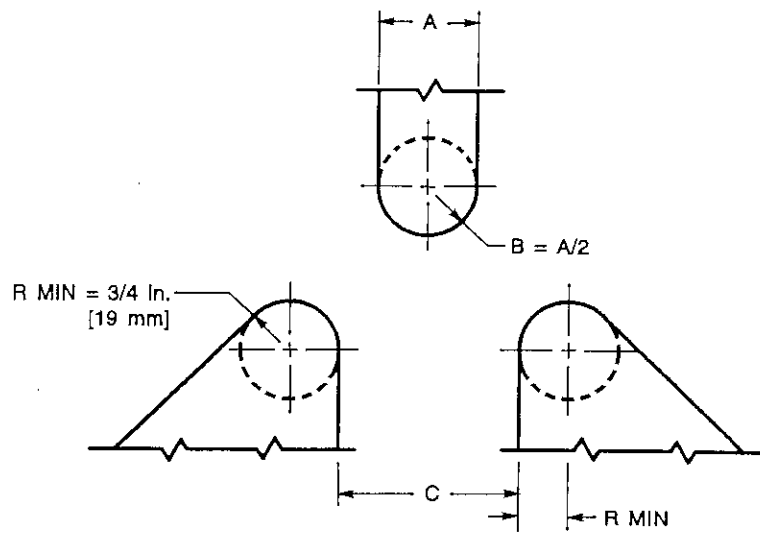


AWS D1.1



Specified or Actual Base Metal Yield Strength, ksi [MPa]	A in.	B in.	C in.	A mm	B mm	C mm
50 [345] & under	1-1/2	3/4	2-3/8	38.1	19.0	60.3
over 50 [345] to 90 [620]	2	1	2-7/8	50.8	25.4	73.0
90 [620] & over	2-1/2	1-1/4	3-3/8	63.5	31.8	85.7

Figure 4.17—Alternative Roller-Equipped Guided Bend Test Jig  
for Bottom Ejection of Test Specimen (see 4.8.3)